



EAST SIDE PLATING, INC.

Production Metal Finishers

MINIMUM CHARGES

March 2, 2009

PROCESSES

RoHS COMPLIANT PROCESSES

ANTIQUÉ BRASS OR COPPER.....	\$ 125.00
ANTIQUÉ BRASS OR COPPER ON S.S.....	\$ 150.00
BEADBLAST.....	\$ 55.00
BLACK CADMIUM.....	\$ 150.00
BLACK CHROME.....	\$ 150.00
* BLACK NICKEL.....	\$ 125.00
BLACK ZINC (HEXAVALENT OR RoHS COMPLIANT).....	\$ 50.00
BRASS.....	\$ 75.00
BRIGHT DIP.....	\$ 40.00
CADMIUM (CLEAR & YELLOW).....	\$ 125.00
CADMIUM W/ OLIVE DRAB.....	\$ 150.00
CERTIFICATION CHARGE.....	\$ 10.00
CHROMATE CONVERSION (CLEAR & YELLOW) OR (CLEAR).....	\$ 20.00
COPPER.....	\$ 55.00
* ELECTROLESS NICKEL.....	\$ 50.00
ELECTRO-POLISH.....	\$ 75.00
* GOLD.....	\$ 100.00
LASER MARKING.....	\$ 125.00
MIRALLOY.....	\$ 125.00
* NICKEL.....	\$ 50.00
* NICKEL CHROME.....	\$ 55.00
OIL.....	\$ 55.00
PAD PRINT (DOES NOT INCLUDE SET UP).....	\$ 150.00
PAINT STRIP.....	\$ 55.00
PASSIVATE.....	\$ 25.00
PICKLE & OIL.....	\$ 55.00
POLISH.....	\$ 55.00
POWDER COATING.....	\$ 95.00
ROTOBLAST.....	\$ 55.00
* SATIN NICKEL CHROME - ESP 4, ESP 5, ESP 6 & ESP SPECIAL 6.....	\$ 125.00
SILVER.....	\$ 100.00
* SULFAMATE NICKEL.....	\$ 50.00
* TEFLON ELECTROLESS NICKEL.....	\$ 125.00
TIN (BRIGHT OR MATTE).....	\$ 45.00
TUMBLE DEBURR.....	\$ 30.00
VIBRATORY.....	\$ 55.00
WAX.....	\$ 55.00
ZINC (YELLOW) OR (CLEAR & YELLOW).....	\$ 35.00
ZINC PHOSPHATE (CHROME SEAL OR OIL).....	\$ 55.00
ZINC W/ DYED COLORS.....	\$ 150.00
ZINC W/ OLIVE DRAB.....	\$ 150.00
4 HOUR BAKE.....	\$ 15.00
8 HOUR BAKE.....	\$ 40.00
12 HOUR BAKE.....	\$ 105.00
23 HOUR BAKE.....	\$ 150.00

* ADDITIONAL NICKEL SURCHARGE WILL BE ADDED TO PRICES
ENERGY SURCHARGE WILL BE APPLIED TO THE ABOVE PRICES

8400 SE 26TH PLACE
PORTLAND, OR 97202

PHONE: 503-654-3774
FAX: 503-654-6464