

<u>PROCESS</u>	<u>PRICE PER #</u>	<u>MIN. CHARGE</u>
<u>Zinc Plate – Standard .0001/.0003</u>		
Up to 159 lbs.		\$ 35.00
160 to 999 lbs.	\$ .22	
1000 to 4999 lbs.	\$ .19	
over 5000 lbs.	\$ .17	
<u>Zinc Plate - .0003/.0005</u>		
Up to 116 lbs.		\$ 35.00
117 to 999 lbs.	\$ .30	
1000 to 4999 lbs.	\$ .27	
over 5000 lbs.	\$ .24	
<u>Zinc Plate - .0005 min.</u>		
Up to 106 lbs.		\$ 35.00
107 to 999 lbs.	\$ .33	
1000 to 4999 lbs.	\$ .30	
over 5000 lbs.	\$ .27	
<u>Bright Cadmium – Standard .0001/.0003</u>		
Up to 127 lbs.		\$ 125.00
128 to 499 lbs.	\$ .98	
over 500 lbs.	\$ .95	
<u>Bright Cadmium - .0003/.0005</u>		
Up to 117 lbs.		\$ 125.00
118 to 499 lbs.	\$ 1.06	
over 500 lbs.	\$ 1.03	
<u>Bright Cadmium - .0005 min.</u>		
Up to 106 lbs.		\$ 125.00
107 to 499 lbs.	\$ 1.17	
over 500 lbs.	\$ 1.14	
<u>Bake</u>		
4 Hours	\$ .20	\$ 15.00
8 Hours	\$ .35	\$ 40.00
12 Hours	\$ .45	\$ 105.00
23 Hours	\$ .50	\$ 150.00

- A \$ .20 per pound chromate processing charge will be added to those items that require a post plating bake before chromate is applied.
- Items that have a smaller diameter than 5/16" and are longer than 6" may be priced per the piece.
- Items that have a larger diameter than 5/16" and are longer than 10" will be priced per the piece.
- Due to the high cost of some special items, East Side Plating will only be responsible for the value of the item or 3 times the plating charges, whichever is less.
- Energy surcharges may apply in addition to the above rates.